



**Qualified Producers of Reinforced Concrete Pipe (RCP)**

The following is a list of Reinforced Concrete Pipe (RCP) producers who have satisfied the requirements established by the SCDOT as defined by Qualified Product Policy 69. Products listed on QPL 69 do not require additional source of production documentation as indicated in the SCDOT Specification "Source of Production of Iron and Steel Products and Construction Materials" to be used on federal projects.

Producers	Plant Certification Expiration Period	Reinforced Concrete Pipe Using Flexible Sealants (FS)			Reinforced Concrete Pipe Using Rubber Gaskets (RG)			Notes
		Pipe Size	Sealant Size	Flexible Sealant Manufacturer	Pipe Size	Rubber Gasket Size	Rubber Gasket Manufacturer	
<b>CP &amp; P, LLC</b> 2750 Azalea Drive Charleston, SC 29405 Tel: 1-843-834-0312 Allan Walker <a href="mailto:AWalker@concretepandp.com">AWalker@concretepandp.com</a>	ACPA Q-Cast  Jan 2025	12"-36"	¾"	Concrete Sealants Materials, New Carlisle, Ohio	12" – 36"	158-4G	Press-Seal Gasket Corporation Fort Wayne IN	Profile Style Joint
		42"-72"	1 ¼"		42" – 72"	210-4G		
<b>CP &amp; P, LLC</b> 24007 Silver Rd. P.O. Box 119 Oakboro, NC 28129 Tel: 1-704-485-4614 Timothy Taylor <a href="mailto:TTaylor@ConcretePandP.com">TTaylor@ConcretePandP.com</a>	ACPA Q-Cast  Oct 2025	12"- 18"	¾"	Concrete Sealants Materials, New Carlisle, Ohio	12"- 36"	CR-066	Universal Rubber Middlefield, Ohio Press-Seal Gasket corp. Fort Wayne Indiana	
		24"- 48"	1"		36"- 48"	CR-014		
		54"- 60"	1 ½"		54"	210-4G		
<b>CXT Incorporated</b> 250 Blair Bend Drive Loudon, TN 37774 Tel: 1-615-245-8602 Austin Hudnall <a href="mailto:ahudnall@lbfooster.com">ahudnall@lbfooster.com</a>	*NPCA  Dec. 2024				36", 42" 48", 54"	SOCL	Hamilton Kent, Winchester, TN	Profile Style Joint

<p><b>Diamond Concrete, LLC</b>  P.O. Box 1370  Rincon, GA 31326  Tel: 1-912-728-9485  Alan Zipperer  <a href="mailto:AZipperer@diamondcp.biz">AZipperer@diamondcp.biz</a></p>	<p>*NPCA  Dec 2024</p>	<p>15" – 36"  42" – 60"</p>	<p>1"  1 ¼"</p>	<p>Concrete Sealants Materials'  New Carlisle, Ohio</p>	<p>15" – 60"    15" – 60"    15" – 36"  15" – 36"  42" – 72"    15" – 36"  42" – 72"</p>	<p>155– 4G    CR023    3 SOCL  TSS135  7SOCL    BN3  BN7</p>	<p>Press-Seal Gasket Corporation  Fort Wayne IN    Universal Polymer  Ravenna, OH    Hamilton Kent, LLC  Toronto, Ontario  Winchester, TN    C-tech Rubber USA, LLC</p>	
<p><b>Foley Products Company</b>  1291 Hardigree Road  Winder, GA 30680  Tel: 1-770-868-0118  Mbl: 1-404-787-1367  Dennis Morrissey  <a href="mailto:dmorrissey@foleyproducts.com">dmorrissey@foleyproducts.com</a></p>	<p>ACPA Q-Cast  Jan. 2025</p>				<p>15" – 36"  42" – 96"    15" – 36"  42" – 72"  84" – 96"    15" – 36"  42" – 96"</p>	<p>155-4G  260-4F    CR147  CR066  CR023    BN3RCP  BN7RCP</p>	<p>Press-Seal Gasket    Universal Polymer    C - Tech  C – Tech</p>	<p>Profile Style Joint</p>
<p><b>Foley Products Company</b>  11875 North NC Hwy 150  Winston Salem, NC 27127  Tel: 1-336-764-0341  Doug Shell  <a href="mailto:Douglas.Shell@foleyproducts.com">Douglas.Shell@foleyproducts.com</a></p>	<p>*NPCA  Dec 2024</p>	<p>15" – 18"  24" – 30"  36" – 42"  48" – 72"</p>	<p>¾"  1"  1 ¼"  1 ½"</p>	<p>Concrete Sealants Materials'  New Carlisle, Ohio</p>	<p>15" – 36"  42" – 72"</p>	<p>158-4G  210-4G</p>	<p>Press-Seal Gasket Corporation  Fort Wayne IN</p>	<p>Profile Style Joint</p>

<p><b>Gossett Concrete Pipe</b>                  P.O. Box 3683                  Greenville, SC 29608                  Tel: 1-864-242-3593                  Plant:: 1-864-244-0370                  R. David Marchbanks, II  <a href="mailto:david@gossettconcretepipe.com">david@gossettconcretepipe.com</a></p>	<p>ACPA Q-Cast                   Oct 2025</p>	<p>12"-24" (1)                  30"-36" (1)                  42"-48" (1)                  15" -36"(2)                  42"-72" (2)                  84"-96" (2)</p>	<p>¾"                  1"                  1 ¼"                  ¾"                  1"                  1 ¼"</p>	<p>Concrete Sealants Materials, New Carlisle, Ohio                  Multiseal, Inc                  Evansville Indiana                   NPC-Bidco, Park Hills, MO</p>	<p>15" – 36"                  42" – 72"                  15" – 36"                  42" – 72"                  84"-96"</p>	<p>V-0168 .326AS                   V-0166 .446AS                  3 SOCL .326 AS                  7 SOCL .446 AS                   9 SOCL TSS 185 .500 AS</p>	<p>Vertex Inc. Mogadore, OH                   Hamilton Kent LLC                  Winchester, TN                  Hamilton Kent LLC                  Winchester, TN</p>	<p>1. Profile Style Joint                   2. Tongue and Groove Style Joint.</p>
<p><b>Johnson Concrete Co.</b>                  217 Klumac Road                  Salisbury, NC 28144                  Tel: 1-704-636-5231                  Mitch Johnson  <a href="mailto:mtjohnson@johnsonproductsusa.com">mtjohnson@johnsonproductsusa.com</a></p>	<p>ACPA Q-Cast                   July 2025</p>	<p>12" – 24"                  30" – 36"                  42" – 48"</p>	<p>1"                  1 ¼"                  1 ½"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>				
<p><b>Mid-Atlantic Drainage, Inc.</b>                  1124 White Oak Lane                  Galivants Ferry, SC 29544                  Tel: 1-843-358-4206                  Kevin Lachut  <a href="mailto:Kevin@mid-atlanticdrainage.com">Kevin@mid-atlanticdrainage.com</a></p>	<p>*NPCA                   Dec 2024</p>	<p>15" – 24"                  30" – 36"                  42" – 48"</p>	<p>1"                  1 ¼"                  1 ½"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>	<p>18"                  24"                  36"</p>	<p>SP259 59.250                  SP259 78.250                  SP259 115.500</p>	<p>Trelleborg Pipe Seals Milford, NH</p>	
<p><b>Oldcastle Precast, Inc.</b>                  920 Withers Road                  Raleigh, NC 27603                  Tel: 1-919-630-7671                  Elliott Taylor  <a href="mailto:Elliott.Taylor@oldcastle.com">Elliott.Taylor@oldcastle.com</a></p>	<p>ACPA Q-Cast                   April 2025</p>				<p>15", 18", 24", 30", 36"                   42", 48", 54", 60"</p>	<p>3 SOCL                  3 SOCL                  3 SOCL                   7 SOCL                  7 SOCL</p>	<p>Hamilton Kent, LLC</p>	
<p><b>Oldcastle Precast, Inc.</b>                  1431 Products Road                  Fuquay-Varina, NC 27526                  Tel: 1-919-630-7671                  Elliott Taylor  <a href="mailto:Elliott.Taylor@oldcastle.com">Elliott.Taylor@oldcastle.com</a></p>	<p>*NPCA                   Dec. 2024</p>				<p>66", 72"</p>	<p>7 SOCL</p>	<p>Hamilton Kent, LLC</p>	

<p><b>Rinker Materials</b> 300 Bill Street Columbia, SC 29209 Tel: 1-803-776-6769 Adam Feser <a href="mailto:Adam.Feser@Rinkerpipe.com">Adam.Feser@Rinkerpipe.com</a></p>	<p>ACPA Q-Cast  April 2025</p>	<p>15", 18", 24", 30" 36", 42", 48" (1),  54" 60" 48" (2)  72" (3)</p>	<p>¾"  1"  1 ¼"</p>	<p>Concrete Sealants Materials, New Carlisle, Ohio</p>	<p>15", 18" 24", 30" 36", 42" 48", 54" 60", 96"</p>	<p>¾" PF 13/16" PF 7/8" PF  13/16" OR</p>	<p>Delta Gasket Products- a Division of Rinker Materials Gainesville, Georgia</p>	<p>1. Profile Style Joint  2. Tongue and Groove Style Joint.  3. O-Ring Style</p>
<p><b>Rinker Materials</b> 5802 Valley Forge Rd. Aynor, SC 29511 Phone: 843-756-6617 Steve Kitchen <a href="mailto:Stephen.Kitchen@Rinkerpipe.com">Stephen.Kitchen@Rinkerpipe.com</a></p>	<p>ACPA Q-Cast  April 2025</p>	<p>15", 18", 24", 30" 36"</p>	<p>¾" 1"</p>	<p>Concrete Sealants Materials, New Carlisle, Ohio</p>	<p>15", 18" 24", 30" 36"</p>	<p>11/16" PF 13/16" PF 7/8" PF</p>	<p>Delta Gasket Products- a Division of Rinker Materials Gainesville, Georgia</p>	<p>1. Profile Style Joint  2. Tongue and Groove Style Joint.</p>
<p><b>Rinker Materials</b> 5601 Pharr Mill Road P.O. Box 209 Harrisburg, NC 28075 Tel: 1-336-407-9857 Brian Carter <a href="mailto:Brian.Carter@Rinkerpipe.com">Brian.Carter@Rinkerpipe.com</a></p>	<p>ACPA Q-Cast  July 2025</p>	<p>15" (1)  18", 24" 30", 36" 42", 48" (2)  48" PH 54"-72" (3)</p>	<p>¾"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>	<p>15"  54"-72"</p>	<p>¾"  13/16"</p>	<p>Delta Gasket Products- a Division of Rinker Materials Gainesville, Georgia</p>	<p>1. Profile Style Joint  2. Tongue and Groove Style Joint  3. O-Ring Style Joint</p>
<p><b>Rinker Materials</b> 208 Randolph Street Thomasville, NC 27360 Tel: 1-336-407-9857 Brian Carter <a href="mailto:brian.carter@Rinkerpipe.com">brian.carter@Rinkerpipe.com</a></p>	<p>ACPA Q-Cast  April 2025</p>	<p>15" 18" 24"</p>	<p>¾"</p>	<p>Concrete Sealants Materials, New Carlisle, Ohio</p>	<p>15" 18" 24" 30" 36"</p>	<p>¾"PF  ¾"PF 21/32"OR 11/16"OR</p>	<p>Delta Gasket Products Division of Rinker Materials Gainesville, Georgia</p>	<p>1. Profile Style Joint  2. Tongue and Groove Style Joint  3. O-Ring Style Joint</p>
<p><b>Smith Setzer &amp; Sons, Inc.</b> 4708 Hwy 10 Catawba, NC 28609 Tel: 1-828-241-3161 Michael Setzer <a href="mailto:michael.setzer@smithsetzer.com">michael.setzer@smithsetzer.com</a></p>	<p>*NPCA  Dec. 2024</p>	<p>12" – 30"  36" – 48"  54" – 72"</p>	<p>¾"  1"  1 ½"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>				

<b>Southeastern</b> P.O. Box 2104 Cayce, SC 29171 Tel: 1-803-794-7363 Brian Bishop <a href="mailto:bbishop@seconcreteproducts.com">bbishop@seconcreteproducts.com</a>	ACPA Q- Cast  April 2025	12", 15", 18", 24"  30", 36", 42"	1"  1 ¼"	Concrete Sealants Materials, New Carlisle, Ohio				
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Notes:

- a. RG: ASTM C443 Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (13-psi. in straight alignment and 10-psi. in deflected alignment in plant hydrostatic test).
- b. FS: ASTM C990 Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Section Using Preformed Flexible Sealants (10-psi. in plant hydrostatic test).
- c. For the following counties: Berkeley, Beaufort, Charleston, Colleton, Dorchester, Georgetown, Horry, and Jasper, provide pipe joints meeting ASTM C443 (13 psi), for all other counties, ASTM C443 or ASTM C990 may be used unless noted otherwise in the plans or special provision.

\*NPCA performs their audits on the specific date listed above – ACPA performs their audits through the expiration period without any announcement.

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