



SOUTH CAROLINA DEPARTMENT OF TRANSPORTATION

QUALIFIED PRODUCT POLICY FOR TYPE IL PORTLAND-LIMESTONE CEMENT

Requests to qualify a product should be directed in writing to:

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Requests for inclusion should address each of the following requirements.

Requirements for inclusion on the list of qualified suppliers are as follows:

- The supplier must already be qualified to supply Type I Portland Cement.
- The limestone must be a minimum of 70 percent calcium carbonate and meet all of the requirements for limestone stated in AASHTO M 240.
- The limestone must be interground with portland cement clinker during the manufacturing process.
- The material must meet the requirements of AASHTO M 240.

Reporting requirements for Type IL cement are the same as for Type I cement. However, the testing requirements are as outlined in AASHTO M 240. All mill test reports must clearly indicate the percentage of interground limestone.

The SCDOT reserves the right to require additional documentation as needed to determine the suitability of a supplier for inclusion. Additionally, the SCDOT may, at any time, remove a supplier from the qualified listing or require additional testing or documentation if confidence in the conformance or suitability of the supplied product is lost.